

Model SHC-4

TUNING RANGE

The "Mark IV"

Mahogany, Maple or Oak

RCA VICTOR

Stereophonic High-Fidelity Combination

MODEL SHC-4

Tuner/Amp. Chassis No. RC-1168C Record Changer RP-205G-1

SERVICE DATA

- 1958 No. 14 -

PREPARED BY COMMERCIAL SERVICE RCA SERVICE COMPANY

A DIVISION OF

RADIO CORPORATION OF AMERICA

CAMDEN 8, N. J.

SPECIFICATIONS

			(AM)				
INTE	RME	DIATE FREC	UENCIES				
	AM	455 k	c. FM10.7 mc.				
TUBE COMPLEMENT							
(1)	RCA	6CB6					
(2)	RCA	6X8					
(3)			I.F. Amplifier				
(4)	RCA	6AU6	2nd F.M. I.F. Ampl.				
(5)			3rd F.M. I.F. Ampl.				
(6)	RCA	6AL5	Ratio Detector				
(7)	RCA	6AV6	A.M. Det.—AVC—Ph. Inv.				
(8)	RCA	6AL7-GT	Tuning Eye				
(9)	RCA	5AS4A					
(10)	RCA	6CG7	Two-channel Audio Preamp.				
(11)	RCA	6CG7	Two-channel Audio Ampl.				
(12)	RCA	6CG7					
(13)	RCA	6V6GT	Left Channel Output				
(14)	RCA	6V6GT	Right Channel Output				

POWER SUPPLY RATING

115 volts, 60 cycles, 145 watts (includes record changer)

CABINET DIMENSIONS

RECORD CHANGER	
Turntable speed	
Record capacity	Up to fifteen 7 inch or
	twelve 10 inch or
	ten 12 inch or
	ten 10 inch and 12 inch intermixed
Pickup Stock No. 106770.	Stereophonic. Ceramic
AUDIO POWER OUTPUT.	14 watts maximum
FREQUENCY RESPONSE	45 cycles to 20,000 cycles
LOUDSPEAKERS	
Two 12" PM "woofers"	8 ohms @ 400 cycles

Two 31/2" PM "tweeters"......6-8 ohms @ 3000 cycles

DESCRIPTION

The "MARK IV" is a stereophonic high-fidelity combination instrument consisting of a tuner/amplifier, stereophonic record changer and four speakers all in one cabinet.

The tuner/amplifier incorporates a tuned r.f. stage, mixer/oscillator, one stage of AM i.f. amplification and three stages of FM i.f. amplification. Audio amplification is twin-channel for stereophonic reproduction. Each audio channel consists of preamplifier, two stages of voltage amplification and, 6V6GT power output. Inverse feedback, derived from the secondaries of the two output transformers, is applied to the third a.f. amplifiers.

The circuit is designed to enable tape recordings to be made from either records (either monaural or stereo) or radio programs. The program being recorded can be monitored on the speakers.

A two-pushbutton switch, located above the tuning dial, is used to select either MONAURAL or STEREO audio output. This switch permits stereo reproduction from stereophonic sources and yet retaining many of the advantages of push-pull operation when monaural sources are used. A "left channel" external speaker system must be used in conjunction with the "MARK IV" when stereophonic sound is desired.

A two-position slide-type switch, located on the back of the chassis, is used to permit operating the two audio output channels in parallel when a "left channel" speaker system is not connected.

Provision is made for use of this instrument as a companion speaker unit in conjunction with stereotape players.

SUPPLEMENTARY INFORMATION

Issue	Subject				
	A 1				
= ×					
List related	List related Supplements and Service Tips above.				

ALIGNMENT PROCEDURE

Signal Generator

For alignment operations connect the low side of the signal generator to the receiver chassis. The output of the signal generator should always be controlled to prevent over-loading or excessive AVC action.

Alignment Indicators

For measuring the developed d-c voltage across R45 or R47 during FM alignment an RCA VoltOhmyst® or an equivalent meter should be used

The RCA VoltOhmyst can also be used to indicate audio output voltage across the voice coil or developed voltage on the AVC bus.

Alignment Sequence

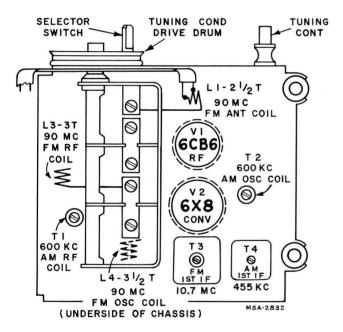
There is a slight interaction between AM and FM adjustments on the tuning condenser; if a large amount of adjustment is required of any circuit, all others should be checked in the following order:

FM I.F.

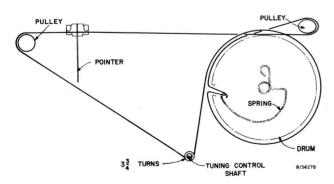
AM I.F

AM Osc. ant. and r.f.

FM Osc., ant. and r.f. Final adjustment of AM ant. trimmer should be made with chassis and antenna in cabinet.



FM Coil Locations



TUNING DRIVE CORD ASSEMBLY SHOWN WITH GANG IN CLOSED POSITION

Dial Cord and Drive Assembly

FM Alignment

RANGE SWITCH IN FM POSITION VOLUME CONTROL MAXIMUM—TONE CONTROL CENTER

Steps	Connect high side of sig. gen. to—	Sig. gen. output	Turn radio dial to—	Adjust for peak output			
1	Pin 1 of V5 6AU6 in series with .01 mfd.*	10.7 mc.	Quiet point at low freq. end				
2	resistor. Adju	nnect VoltOhmyst across R45 or R47 sistor. Adjust Sig. gen. output to give 6 volts d-c on VoltOhmyst.					
3	Connect Vo	T8 bottom core for 0 volts d-c					
4	Connect VoltOhmyst to pin #1 of V5						
5	Pin 1 of V3 6BA6 in series with .01 mfd.*	- 10.7 mc.	Quiet point at low freq. end	††T7 top core. T5 top & bottom cores.			
6	Stator of C1D in series with .01 mfd.*			††T3 top and bottom cores			
7	FM Ant.	90 mc.	90 mc.	Remove bottom shield. **Osc. coil L4			
8	terminals thru 120 ohms in each side of line	106 mc.	106 mc. signal	Replace bottom shield. C2 ant., C8 r.f.			
9		90 mc. 90 mc.		**Ll ant. L3 r.f.			
10	Repeat steps 7, 8 and 9 until further adjustment does not improve calibration.						

^{*} Use ceramic disc capacitor with short leads.

44 Alternate loading may be necessary to provide accurate observation of peaks. Alternate loading involves the use of a 270 ohm resistor to load the plate winding while the grid winding of the SAME TRANSFORMER is being peaked. Then the grid winding is loaded with the resistor while the plate winding is peaked. Only one winding is loaded at any one time.

It is possible to run the IF transformer cores all the way through the coil winding and obtain a second peak. This will cause serious overcoupling and should be avoided by using a marked adjusting stick. The correct peak is always the first peak obtained when the core is started in from the "backed all the way out" position.

** Note: FM antenna, mixer and oscillator coils are adjustable by increasing or decreasing the spacing between turns. The location of the tap on the antenna coil is % turn to ¾ turn from the ground end.

Oscillator frequency is above signal frequency on both ${\bf AM}$ and ${\bf FM}$.

Oscilloscope Alignment

It is preferable to use a sweep generator and oscilloscope for aligning I.F. and R.F. circuits to obtain a visual observation of curve shape during alignment.

With FM sweep generator connected between FM ant. (#3) terminal and chassis, and oscilloscope connected between the junction of R40-C33 and chassis, the overall FM linearity may be observed. There should be a peak-to-peak separation of 250 kc. with 50,000 microvolts input.

For FM alignment of the ratio detector, connect oscilloscope to junction of R40-C33 as in alignment table, adjusting T8 top and bottom cores for 10.7 mc. crossover and balanced peaks. When aligning other FM tuned circuits, connect oscilloscope to pin #1 of V5 (3rd FM IF) and disconnect C29. Follow alignment table sequence, adjusting for maximum gain and symmetry.

ALIGNMENT PROCEDURE - LEAD DRESS

AM Alignment

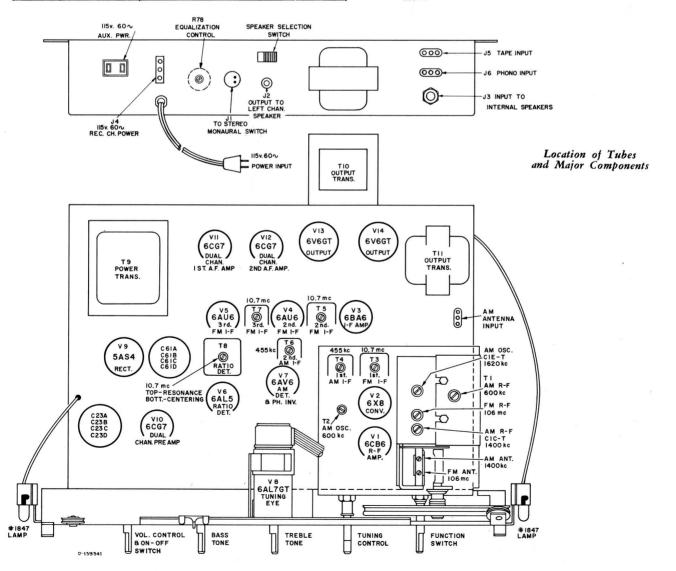
RANGE SWITCH IN AM POSITION

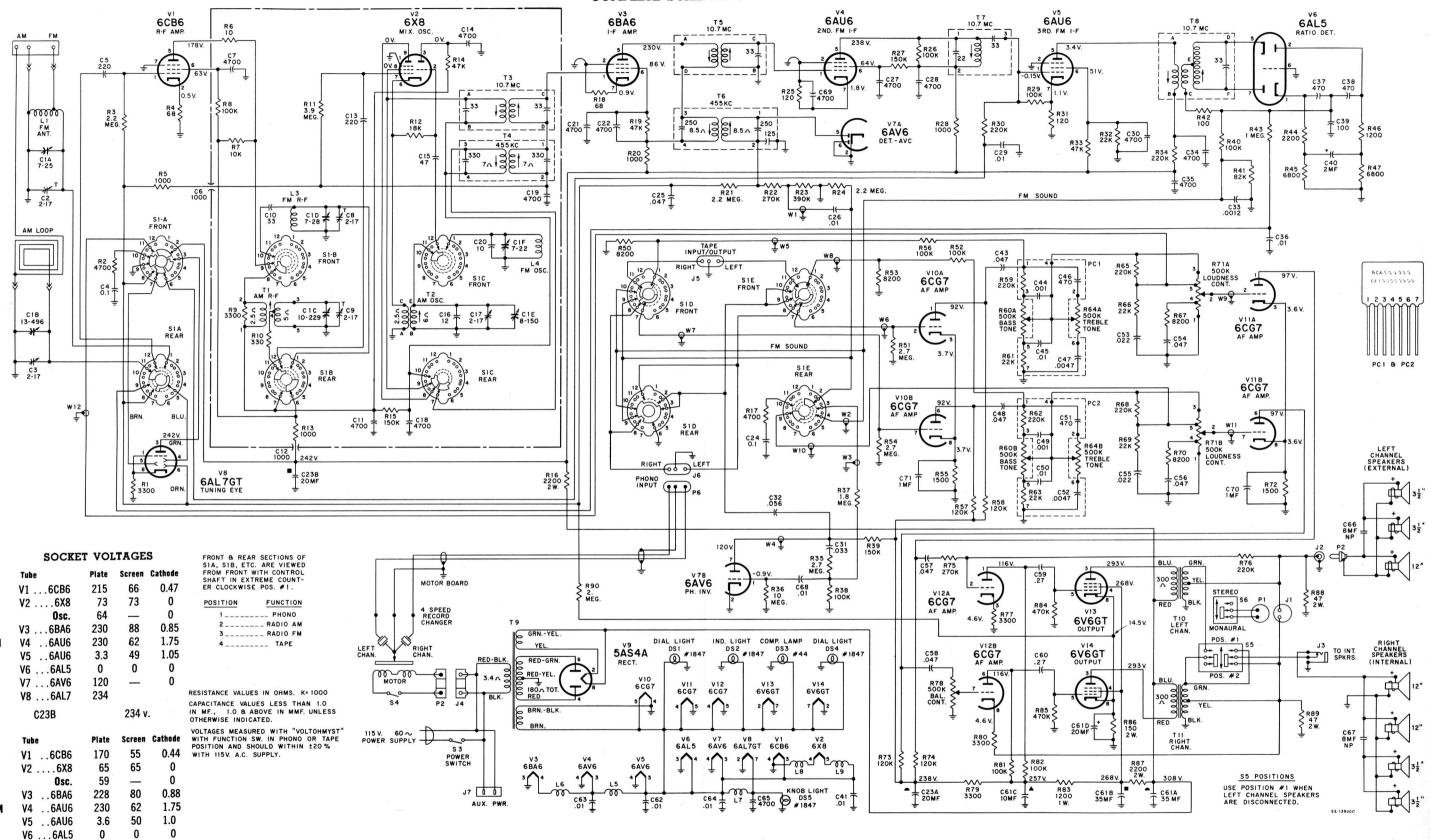
Steps	Connect high side of sig. gen. to—	Sig. gen. output (400 cy. modulation)	output Turn radio (400 cy. dial to—			
1	Pin 1 of V3 6BA6 in series with .01 mfd.	455 kc.	Quiet point	T6 bottom core (pri.) T6 top core (sec.)		
2	Tl term. 4 in series with .01 mfd.	455 KC.	at low freq. end	T4 top core (sec.) T4 bottom core (pri.)		
3		1620 kc.	gang fully open	C17		
4		1400 kc.	1400 kc. signal	C3 ant. C9 r.f.		
5	AM terminal on ant. input	Shunt a 10,000 ohm resistor across the r.f. section (ClC) of the gang.				
6	strip	600 kc.	600 kc. signal	T2 osc. (Rock gang.)		
7		Remove the 10,000 ohm resistor and peak T1 r.f. at 600 kc.				
8		Repeat 3, 4, 5, 6 and 7				

The RF transformer (T1) and the oscillator coil (T2) cores should be adjusted on the peak obtained with the core coming out the lug end of the coil. When adjusting from the top of the chassis, this is the peak with the core farthest into the coil.

Critical Lead Dress

- Dress R16, R33, R83 and R87 up in the air and away from all other components.
- 2. Dress R51 and R54 down against chassis and keep leads short.
- Keep leads of C33 and C39 short and dress these components down against chassis.
- 4. Keep all I.F. bypass capacitor leads short.
- Dress power line leads away from all audio leads at loudness control.
- 6. Do not relocate ground straps from chassis to R.F. shelf.
- Lead from terminal "B" of 1st FM I.F. transformer to switch should be 3 inches ± 1/4".
- Dress all components and wiring away from V1 grid circuit. Keep grid end of R3 short.
- 9. Dress R42 down against chassis.
- Leads of R40 and R43 joining to R42 should be as short as possible.
- Keep knob light leads away from audio leads on same terminal board.
- Dress audio capacitors down against chassis and away from heater leads wherever possible.
- Replace all shields securely if it has been necessary to remove them.





Voltages for V9 through V14 for all functions are as indicated on the schematic diagram.

120

232

232 v.

V7 ...6AV6

V8 ...6AL7

C23B

"STEREO-MONAURAL" PUSHBUTTON SWITCH

When the "Stereo" pushbutton is depressed, the two amplifier channels are permitted to act independently for reproduction of stereophonic sound. Must be depressed for stereo.

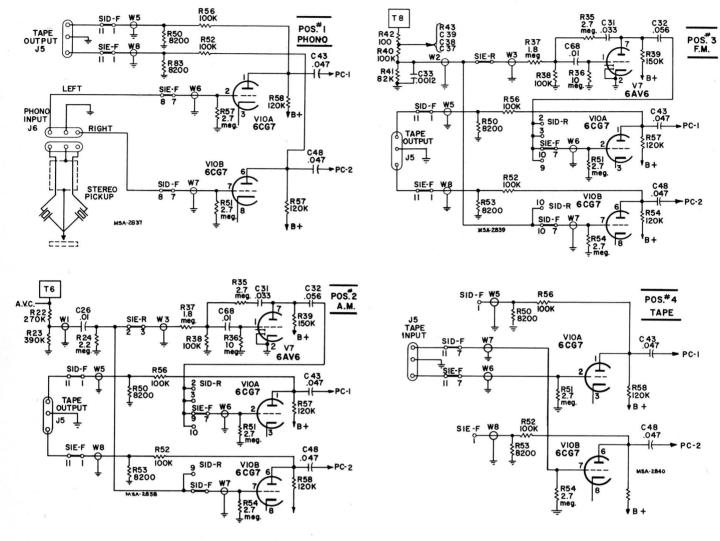
When the "Monaural" pushbutton is depressed, the secondaries of the two output transformers are connected in parallel to obtain many of the advantages of push-pull operation.

The heater voltage of the mixer/oscillator tube (6X8) is approx. 0.4 volt lower than other tubes. This is due to the filament choke coils L8 and L9.

"INT. & EXT. — INT. ONLY" SLIDE SWITCH

This switch, located on the back of the chassis is used to permit operating the two audio output channels in parallel when a "left channel" speaker system is not connected.

Complete Schematic Diagram — Tuner/Amplifier Chassis & Record Changer



Simplified Schematic Diagrams of Audio Circuit

CHANNEL GAIN EQUALIZATION

A gain equalization control is provided to enable the gain of the RIGHT CHANNEL (internal speakers) to be balanced with the gain of the LEFT CHANNEL (external speakers).

This equalization control (R78) is located on the back of the chassis. When adjusting this control, five conditions must exist:

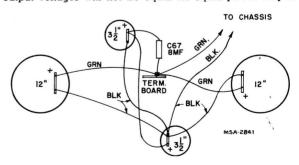
- A monaural signal input must be used. This should be α monaural test record; use a frequency test record when measuring with an output meter or use a music record for listening test.
- 2. The function switch must be in #1 position (PHONO).
- The STEREO pushbutton must be depressed. This enables the two channels to have independent outputs.
- The speaker selection switch must be in the "INT. & EXT. SPKRS." position. This is necessary for the two channels to have independent outputs.
- Both internal and external speaker systems must be connected or the outputs loaded equally with resistors. If output is measured with an output meter, a channel having no speakers connected will have an abnormally high output voltage reading.

Adjust the equalization control (R78) to obtain right channel output equal to left channel output. The left channel gain is not adjustable.

NOTES

It is not necessary to measure the audio output while making the equalization adjustment; sufficient accuracy can usually be had by listening. This is best done by playing a monaural record with the left channel speaker placed for stereo listening. Adjust the balance control until the sound appears to be coming from a point midway between the two speakers.

If the external speaker system is other than 3.5 ohms impedance, the output voltages will not be equal for equal power output.



Speaker Wiring Assembly

REPLACEMENT PARTS

SYMBOL NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
		CHASSIS ASSEMBLY			RESISTORS:
		RC-1168C			Fixed, Composition, 1/2 watt unless otherwise
1		CAPACITORS:		500000	specified:
ClA thru	Service Co.		Rl	502233	3300 ohms, ±20%
CIF	103364	Variable tuning (includes C2, C3, C8, C9, C17)	R2	502247 502522	4700 ohms, $\pm 10\%$ 2.2 megohms, $\pm 20\%$
C2, C3		Part of ClA, B, C, D, E, F	R3 R4	502322	2.2 megonms, ±20% 68 ohms, ±10%
C4	79251	Paper, 0.1 mf., ±10%, 200 v.	R5	502000	1000 ohms, ±20%
C5	71920	Ceramic, 220 mmf., ±10%, 500 v., Coef.—750	R6	502010	10 ohms, ±20%
C6	105660	Feed thru, 1000 mmf., +100% -0%, 500 v.	R7	502310	10,000 ohms, ±20%
C7	73473	Ceramic, 0.0047 mf., +100% —0%, 500 v.	R8	502410	100,000 ohms, ±10%
C8, C9		Part of ClA, B, C, D, E, F	R9	502233	3300 ohms, ±10%
C10	76739	Ceramic, 33 mmf., $\pm 10\%$, 500 v., Coef.—0	R10	502133	330 ohms, ±10%
Cll	73473	Ceramic, 0.0047 mf., +100% —0%, 500 v.	R11	502539	3.9 megohms, $\pm 10\%$
C12	105660	Feed thru, 1000 mmf., +100% -0%, 500 v.	R12	502318	18,000 ohms, $\pm 10\%$
C13	71920	Ceramic, 220 mmf., ±10%, 500 v., Coef.—750	R13	502210	1000 ohms, $\pm 20\%$
C14	73473	Ceramic, 0.0047 mf., +100% -0%, 500 v.	R14	512347	$47,000 \text{ ohms, } \pm 20\%, 1 \text{ w.}$
C15	39042	Ceramic, 47 mmf., ±10%, 500 v., Coef.—750	R15	512415	150,000 ohms, $\pm 20\%$, 1 w.
C16	76349	Ceramic, 12 mmf., ±10%, 500 v., Coef.—330	R16	522222	2200 ohms, $\pm 10\%$, 2 w.
C17	000	Part of CIA, B, C, D, E, F	R17	502247	4700 ohms, $\pm 10\%$
C18	39668	Micα, 0.0047 mf., ±20%, 500 v.	R18	502068	68 ohms, $\pm 10\%$
C19	73473	Ceramic, 0.0047 mf., +100% —0%, 500 v.	R19	502347	47,000 ohms, $\pm 20\%$
C20	33098	Ceramic, 10 mmf., ±0.5 mmf., 500 v., Coef.—750	R20	502210	1000 ohms, $\pm 20\%$
C21, C22	73473	Ceramic, 0.0047 mf., +100% —0%, 500 v.	R21	502522	2.2 megohms, $\pm 20\%$
C23A, C23B	106210	Electrolytic, 20/20 mf., 400/400 v.	R22	502427	$270,000 \text{ ohms, } \pm 10\%$
C24	79251	Paper, 0.1 mf., ±10%, 200 v.	R23	502439	390,000 ohms, $\pm 10\%$
C25	73558	Paper, 0.047 mf., ±10%, 200 v.	R24	502522	2.2 megohms, $\pm 20\%$
C26	73960	Ceramic, 0.01 mf., +100% -0%, 500 v.	R25	502112	120 ohms, $\pm 10\%$
C27, C28	73473	Ceramic, 0.0047 mf., +100% -0%, 500 v.	R26	502410	100,000 ohms, $\pm 10\%$
C29	73960	Ceramic, 0.01 mf. , $+100\% -0\%$, 500 v. Ceramic, 0.0047 mf. , $+100\% -0\%$, 500 v.	R27	502415	150,000 ohms, $\pm 10\%$
C30	73473	Paper, 0.033 mf., ±10%, 400 v.	R28	502210	1000 ohms, ±20%
C31 C32	100369 103269A	Paper, 0.055 mf., $\pm 10\%$, 400 v.	R29	502410	100,000 ohms, ±10%
C32	105269A 105579	Paper, 0.0012 mf., ±10%, 400 v.	R30	502422	220,000 ohms, ±10%
	73473	Ceramic, 0.0047 mf., $+100\%$ —0%, 500 v.	R31	502112	120 ohms, ±10%
C34, C35 C36	73960	Ceramic, 0.0047 mi., +100% —0%, 500 v.	R32	502322	22,000 ohms, ±10%
C37, C38	39644	Mica, 470 mmf., $\pm 10\%$, 300 v.	R33	512347	47,000 ohms, ±20%, 1 w.
C39	103166	Ceramic, 100 mmf., $\pm 20\%$, 500 v.	R34	502422	220,000 ohms, ±10%
C40	79181	Electrolytic, 2 mf., —10% +100%, 50 v.	R35	502527	2.7 megohms, $\pm 10\%$
C41	73960	Ceramic, 0.01 mf., +100% -0%, 500 v.	R36	502610	10 megohms, ±10%
C43	105240	Paper, 0.047 mf., ±10%, 400 v.	R37	502518	1.8 megohms, ±10%
C44 thru	100240	The state of the s	R38	502410	100,000 ohms, ±10%
C47		Part of PC1	R39	502415	150,000 ohms, ±10% 100,000 ohms, ±10%
C48	105240	Paper, 0.047 mf., ±10%, 400 v.	R40	502410	82,000 ohms, ±10%
C49 thru		Part of PC2	R41 R42	502382 502110	100 ohms, ±20%
C52		Let up an appearance process	R43	502110	1 megohm, ±20%
C53	79343	Paper, 0.022 mf., ±10%, 200 v.	R44	502222	2200 ohms, ±10%
C54	73558	Paper, 0.047 mf., ±10%, 200 v.	R45	502268	6800 ohms, ±10%
C55	79343	Paper, 0.022 mf., ±10%, 200 v.	R46	502212	1200 ohms, ±10%
C56	73558	Paper, 0.047 mf., ±10%, 200 v.	R47	502212	6800 ohms, ±10%
C57, C58	105240	Paper, 0.047 mf., $\pm 10\%$, 400 v.	11.17	002200	
C59, C60	78571	Paper, 0.27 mf., $\pm 10\%$, 400 v.	R50	502282	8200 ohms, $\pm 10\%$
C61A,B,C,D	101414	Electrolytic, 35/35/10/20 mf., 400/400/350/25 v.	R51	502527	2.7 megohms, ±10%
C62, C63, C64	73960	Ceramic, 0.01 mf., $+100\%$ -0% , 500 v.	R52	502410	100,000 ohms, ±10%
C65	73473	Ceramic, 0.0047 mf., +100% -0%, 500 v.	R53	502282	8200 ohms, ±10%
C67		Part of Speaker Assembly	R54	502527	2.7 megohms, ±10%
C68	101000	Paper, 0.01 mf., ±10%, 200 v.	R55	502215	1500 ohms, ±10%
C69	73473	Ceramic, 0.0047 mf. , $+100\% -0\%$, 500 v.	R56	502410	$100,000 \text{ ohms, } \pm 10\%$
C70, C71	106772	Electrolytic, 1 mf., 50 v.	R57, R58	502412	120,000 ohms, $\pm 10\%$
			R59		Part of PC1
1	38975	Connector—2-contact female for "stereo-monaural"	R60A,R60B	106336	Control—Dual bass
.	05707	switch	R61		Part of PC1
2	35787	Connector—Single contact female for external speakers	R62, R63		Part of PC2
3	101526	Jack—Internal speaker	R64A,R64B	106335	Control—Dual treble
4	106471	Connector—2-contact female phono power	R65	502422	$220,000 \text{ ohms}, \pm 10\%$
5, J6	101998	Connector—3-contact (polarized) female for AM	R66	502322	22,000 ohms, ±10%
٠, ,٠	101000	antenna phono or tape input	R67	502282	8200 ohms, ±10%
7	52131	Connector—2-contact female, auxiliary AC power	R68	502422	220,000 ohms, $\pm 10\%$
.1	103501	Coil—FM antenna	R69	502322	22,000 ohms, ±10%
L2	Account B	Part of "Miscellaneous"	R70	502282	8200 ohms, ±10%
.3	76353	Coil—FM RF	R71A,R71B	106536	Control-Dual volume with push-pull "on-off
.4	77973	Coil—FM oscillator			switch (S3)
L5 thru	71942	Coil—Filament choke	R72	502215	1500 ohms, $\pm 10\%$
.7		and the second of the second o	R73, R74	502412	120,000 ohms, ±10%
L8, L9	76351	Coil-Filament choke	R75	502427	270,000 ohms, $\pm 10\%$
PC1, PC2	106457	Circuit—Printed circuit	R76	502422	220,000 ohms, $\pm 10\%$

REPLACEMENT PARTS — Continued

NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
377	502233	3300 ohms, ±10%			MISCELLANEOUS
R78	106212	Control—Gain Equalization			
R79, R80	502233	3300 ohms, ±10%	L2	105685	Antenna—AM loop
R81, R82	502410	100,000 ohms, ±10%	Pl	77726	Connector—2-contact male for "stereo-monaural"
R83	512212	1200 ohms, $\pm 10\%$, 1 w.	90	100407	switch cable Switch—Function ''stereo-monaural'' push-butto
	124410000000000000000000000000000000000	A STATE OF THE PROPERTY OF THE	S6	106497	type
R84, R85	502447	470,000 ohms, ±10%	8	100523	Board—Terminal board for FM antenna cable
R86	522115	150 ohms, ±10%, 2 w.		100323	Bracket—Knob escutcheon mounting
R87	522222	2200 ohms, ±10%, 2 w.	,	106687	Button—"Monaural" push button
R88, R89	522047	47 ohms, ±10%, 2 w.		An and Company of the	: - 100mm (100mm)
R90	522622	22 megohms, $\pm 10\%$		104364	Button—"Stereo" push button
71 8 41				X4140	Cabinet—Mahogany
SIA thru SIE	106445	Switch—Function—4 position rotary type		X4141	Cabinet—Maple
53		Part of R71A and R71B		X4368	Cabinet—Oak
55	46760	Switch—Speaker selection, D.P.D.T. slide type		71892	Catch—Cabinet door
r1	76338	Coil—AM RF		30716	Clip—Magic eye tube mounting—less wing screw
T2	76337	Coil—AM oscillator		X3723	Cloth—Grille for mahogany cabinet
	75559	Transformer—lst FM IF		X3725	Cloth—Grille for maple and oak cabinets
T3	5-0 2/02/03/03/04/04			74752	Connector—2-contact male for FM antenna cable
Γ4	76335	Transformer—1st AM IF		74882	Connector—3-contact male for AM loop antenn
r5	76329	Transformer—2nd FM IF			cable
6	76328	Transformer—2nd AM IF		104339	Cover—Cabinet back
F 7	77939	Coil—3rd FM IF		101868	Cushion—Felt for record changer drawer
18	77938	Transformer—FM ratio detector		104855	Dial—Tuning
Г9	106334	Transformer—Power		X3750	Door—Cabinet door with record changer drawer-
T10, T11	106211	Transformer—Output			l set—less hardware—for mahogany cabinet
	101344	Bushing—For tuning control shaft		X3751	Door-Cabinet door with record changer drawer-
	103339	Bushing—RF shelf mounting (2 req'd)		******	l set—less hardware—for maple cabinet
	70392	Cable—AC power cable and plug		X3972	Door—Cabinet door with record changer drawer- l set—less hardware—for oak cabinet
	73935	Clip—lst AM, 2nd AM, and 3rd FM IF transformer		106534	Escutcheon—Control dial
		mounting		106334	Escutcheon—Control knob
	106289	Clip—Mounting and detent for loudness control			
		and "on-off" switch		104175	Escutcheon—Stereo switch
	68592	Connector—8-contact female socket for magic eye		103429	Eyelet—Metal chassis mounting
	70050	V8—(less shell)		75548	Grommet—Rubber chassis mounting (4 req'd)
	72953	Cord—Dial drive (250 foot spool)		74308	Hinge—Cabinet door (1 set)
	74839	Fastener—R.F. shelf mounting (2 req'd)		79957	Insulator—Rubber for record changer mounting
	16058	Grommet—Rubber—RF shelf mounting		100000	stud
	100270	Grommet—Strain relief for power cable (1 set)		103928	Jewel—For control knob escutcheon
	106337	Plate—Dial backplate with pulleys and brackets		103923	Knob—Function
	103910	Pointer—Dial		103924	Knob—Treble or bass
	102627	Pulley—Aluminum 3/4" O.D. for dial backplate		103921	Knob—Tuning
	103909	Shaft—Tuning control		103922	Knob-Volume
	75708	Shell—For connector #68592		106325	Motif—''Stereo orthophonic high fidelity RC Victor''
	73584	Shield—For VI	A.		Victor"
	76331	Shield—For V2		33225	Nut—Retaining for knob escutcheon jewel
	76972	Shield—For V10		74788	Nut-Retaining for motif
	100642	Socket—Lamp socket and lead assembly		76894	Nut-#10-32 for record changer mounting stud
	104810	Socket—Lamp socket and twin lead assembly		106426	Ornament—''V'' shape
	100643	Socket—Lamp socket (molded bakelite) with leads			the company of the co
		and bracket	d d	X3759	Panel—Record changer drawer back for mahogar cabinet
	74179	Socket—7 pin miniature for V1		X3760	Panel—Record changer drawer back for map
	77937	Socket—7 pin miniature for V3, V4, V5, V6 and V7		A3/60	cabinet
	31251	Socket—Octal for V9		X3761	Panel—Record changer drawer back for or
	102787	Socket—Octal for V13 and V14		110.01	cabinet
	76336	Socket—9 pin miniature for V2		106346	Pull—Cabinet door and record changer drawer
	76971	Socket—9 pin miniature for V10		103912	Refractor—Plexiglass for knob lamp
	100474	Socket—9 pin miniature for V11 and V12		104159	Roller—Nylon, for record changer drawer slider
4	77585	Washer—"C" type retaining for tuning control		Concentration and	
		shaft		75083	Screw—Wing type, for magic eye mounting clip
		DECORD GULLGED HUDING		103927	Shield—Rubber for magic eye tube
		RECORD CHANGER WIRING		103427	Slider—Extension slide for record changer draw
2	106344	Connector—2-contact male phono power			(1 set)
P6	74882	Connector—3-contact male pickup cable		104128	Spring—Conical spring for mounting reco
	100211	Connector—Closed end, for motor leads		74704	changer
		CDEAVED ACCEMBIV		74734	Spring—Tone, function or tuning knob retaining
1		SPEAKER ASSEMBLY		101069	Spring—Volume knob retaining
C67	100509	Capacitor—Electrolytic, 8 mf., 10 v. AC		78750	Stud—Record changer mounting (2 req'd)
	105913	Cone—Cone and voice coil kit for 12" speaker,		79340	Washer-Fiber insulating washer for reco
		stamped 961628-3 code 232			changer mounting stud
1	100909	Cone—Cone and voice coil kit for 12" speaker,		104622	Washer—Felt for knobs
-	10010-	stamped 961628-3 code 274		103929	Washer-Nylon for knobs
1	100467	Housing—Plastic housing for 3½" speakers		78753	Washer—Rubber for record changer mounting st
1	105395	Speaker—3½" P.M.		200 00000	Security Wild Print Title State Stat
	100897	Speaker—12" P.M.		102915	Washer—Vellutex for dial
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